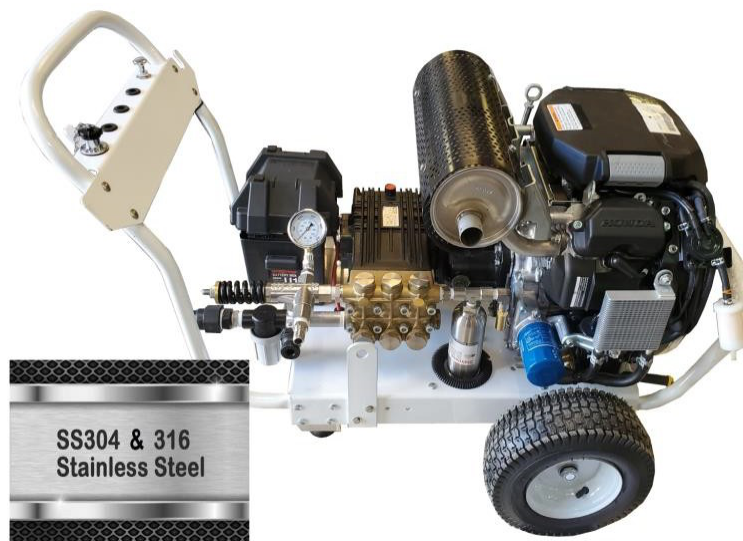




# **CaviBlaster 1325-GSS**

## **Operation & Maintenance Manual**





**WARNING: TO ENSURE OPERATOR SAFETY AND EFFICIENT OPERATION OF THE CAVIBLASTER®, IT IS ESSENTIAL TO FOLLOW THESE INSTRUCTIONS.**

## **Preparing the CaviBlaster System for Operation:**

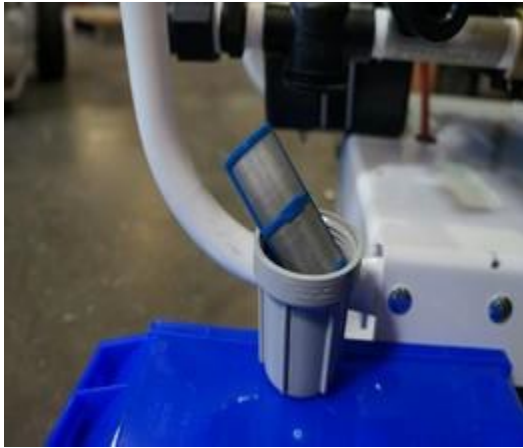
1. Inspect the CaviBlaster power unit, hoses and gun for any signs of damage.
2. Inspect inlet strainer (Figure #1) to ensure that it is not clogged. Clean if necessary.
3. Check oil and fuel levels:
  - a. Oil Level in pressure pump (**Figure #2**)
  - b. Oil Level in engine (**Figure #3**)
  - c. Oil Level in Gear Box (**Figure #14**)
  - d. Gasoline Level in detachable fuel tank (**Figure #4**)

**NOTE:** Fill lubricating oil(s) to proper level(s) in the pressure pump (red cap on pump) (**Figure #6**) and engine (Cap on head cover) (**Figure #5**) per manufacturers' operating manuals.

- **Pressure Pump Oil (SAE 30W-Non-Detergent), Honda Engine Oil (SAE 10W 30).**
4. When feeding water to the CaviBlaster power unit with the feed pump, connect the 1" diameter clear PVC feed hose to the cam-lock plug on the inline strainer inlet (**Figure #7, Figure #8**)

**NEVER TURN OFF FEED PUMP WHILE WORKING**

5. Connect the 1" red rubber by-pass hose to the cam-lock plug on the pressure-regulating unloader (**Figure #9**). The by-pass hose has a cam-lock socket on one end. Direct the bypass hose away from the working area and secure the hose.
6. Connect the Single ¼" black rubber fuel line from the external fuel tank to the fuel line attached to the fuel filter and engine. This connection is made with a quick connect fitting (**Figure #10**).
7. Connect the High-Pressure Hose (**Figure #11**)



**Figure #1 – Water Inline Strainer**



**Figure #2 – Oil Level in Pressure Pump**



**Figure #3 – Oil Level in Engine**



**Figure #4 – Gas Level in Fuel Tank**



**Figure #5 – Engine Oil Fill Port**



**Figure #6 – Pump Oil Fill Port**



**Figure #7 – Feed Hose / Pump**



**Figure #8 – Feed Hose Connection**



**Figure #9 – By-Pass Hose Connection**



**Figure #10 – Fuel Line Connection**



**Figure #11 – High Pressure Hose Connection**



**Figure #12 – Feed Pump On/Off Switch**





***Figure #13 – Key Start***



***Figure #14 – Gear Reduction Oil***



***Figure #15 – Zero Thrust Gun***



***Figure #16 – Full Throttle***



***Figure #17 – High Pressure Hose***

## Using the Feed Hose:

The feed hose has the feed pump on one end and a cam-lock socket on the other end (**Figure #7**). Insert the electrical plug powering the feed pump into the waterproof electrical outlet on the end of the power unit cart on the handle (**Figure #9**).

Ensure that the knob on the plug is facing up and mates with the notch in the outlet cover. If the plug is engaged upside down, the pump will turn in reverse.

Ensure that the feed hose is connected to the pressure pump, the feed pump is submerged in water, and the wiring splice is kept dry prior to starting the feed pump.

Either fresh water or seawater can be used with this system.

**NOTE:** The feed pump has had a neoprene check valve installed in the discharge. This valve will prevent water from draining out of the feed hose through the feed pump when the pump is turned off. However, this check valve somewhat restricts the flow of water from the pump. If maximum water flow is required from the feed pump, the check valve and stainless retaining washer can be removed from the pump discharge by removing the black hose barb fitting.

## When Feeding the CaviBlaster with an Alternate Water Source:

The source must supply water at a volume of greater than 13 GPM at a maximum pressure of 70-PSI. Connect the water source to the inlet of the pressure pump (**Figure #10**). Ensure that the feed hose is connected to the pressure pump and the water is on prior to starting the pressure pump.

## Starting the CaviBlaster Power Unit:

1. Connecting hoses and fuel tank to the CaviBlaster:
  - a. By-pass hose (**Figure #9**).
  - b. Feed Hose / Pump (**Figure #8**), drop in water source make sure is one foot underwater.
  - c. High Pressure Hose (**Figures #11 and #17**), without the gun, to clean the hose before starting to work.
  - d. Fuel Tank (**Figure #10**) (open tank cap to allow air flow).
2. When using the feed pump, start the feed pump by pulling the feed pump switch located on the cart handle (**Figure #12**) up to the "ON" position. When using a supplied water source, open the valve to supply water to the system.
3. Ensure that the system is primed with water and that there are no leaks in the system. The pressure pump is a positive displacement pump, and water must be supplied under pressure. **Failure to pump feed water to the pressure pump will result in damage to the pump.** Make sure the feed hose has no air bubbles.

**NEVER TURN OFF FEED PUMP WHILE WORKING**

4. Turn the key to start the engine (**Figure #13**) and Let unit warm up running for a few minutes. This will circulate water in the system cleaning hoses and pump.
5. Once the unit is warm, power off the unit, turning off the Key counterclockwise (**Figure #13**), turn off the feed pump (**Figure #12**).
6. Connect the Zero Thrust Gun (**Figure #15**) to the High-Pressure Hose (**Figure #11**) and submerge the gun into the water.
7. Restart the feed pump (**Figure #12**).
8. It is recommended that the gun trigger be in the open or "ON" position when starting the engine. This will prevent a pressure shock wave from damaging the pump in the instant that the engine is started.
9. Apply appropriate hearing protection prior to starting the engine.
10. Re-Start the unit (**Figure #13**) once the diver is under water.
11. When the diver is in position to work move the throttle to "MAX" for full power (**Figure #16**).

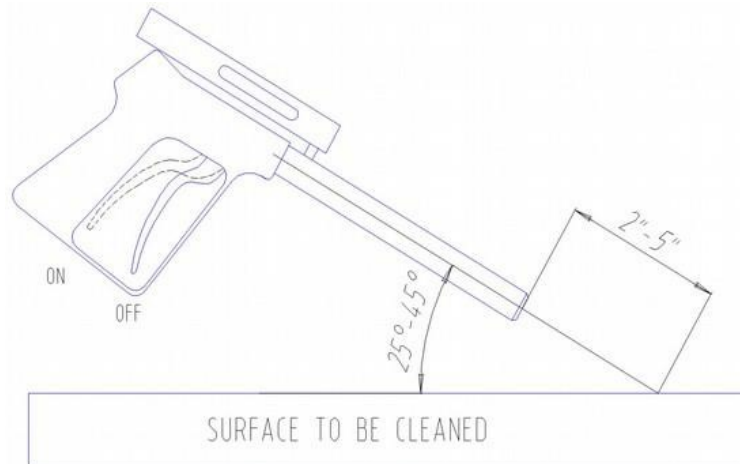
## Recommendations for Effective Results:

Once the engine is throttled up to operating speed and the water trigger is pulled, the diver must find the most effective distance between the gun nozzle and the surface being cleaned.

When the diver is ready to commence cleaning operations, ensure that the gun trigger is in the open or “ON” position (**Figure #15**), the gun is submerged in the water and the feed pump is operating prior to throttling up the engine. Ensure that the power unit operator and other people working in the vicinity of the power unit wear appropriate hearing protection when the engine is running.

### **FOLLOW THE SAFETY REGULATIONS THAT MAY BE APPLICABLE TO THE WORK BEING PERFORMED.**

1. Engage the pressure pump by pushing the throttle knob (**Figure #16**) to the operating speed position (fully extended) to engage the centrifugal clutch.
2. The most efficient operating technique is to hold the nozzle 2-5 inches (5-12 cm) away from the surface to be cleaned and at a 25-to-45-degree angle to the surface being cleaned (**Figure #18**). The diver needs to observe the shape of the cavitating jet cone. At greater depths, the higher ambient pressure will cause the jet cone to be shorter. The widest zone of the cone is the most efficient part of the cavitating jet. Placing the nozzle closer than 2 inches (5 cm) from the surface being cleaned will not allow for efficient cavitation performance and will degrade the cleaning capability of the CaviBlaster system.
3. If the diver operating the CaviBlaster unit must be replaced or the cleaning operation must be terminated, disengage the pressure pump by pulling down the throttle lever into the idle position (**Figure #16**) and release the water pressure remaining in the hose(s) by moving the gun trigger to the open or “ON” position while under water. Revert to step 1 of the operating instructions when the diver or replacement is ready to continue cleaning.



**Figure 18 – Gun Position for Best Results**





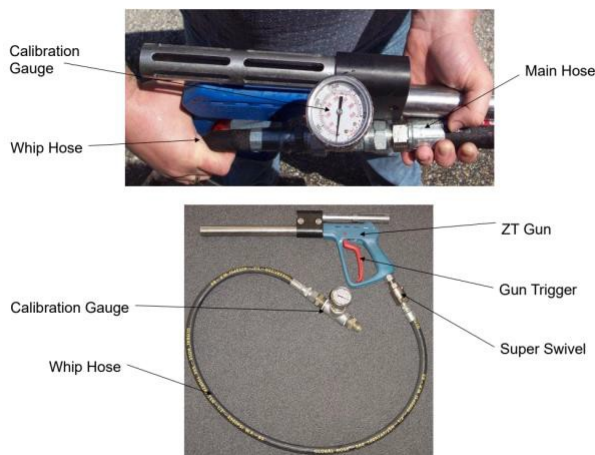
**WARNING: ALTHOUGH THE CAVIBLASTER® SYSTEM IS SAFE TO USE WHEN SUBMERGED IN WATER, THE SYSTEM GENERATES A HIGH PRESSURE (UP TO 2,500-PSI) WATER STREAM, WHICH CAN CAUSE INJURY WHEN THE GUN IS OUT OF THE WATER. ALWAYS KEEP THE GUN SUBMERGED WHEN THE PRESSURE PUMP IS ENGAGED.**

## **Operating the CaviBlaster® System:**

1. When the diver is ready to commence cleaning operations, ensure that the gun is submerged in water. Then move the throttle lever up to adjust the engine RPM to “MAX” (**Figure #16**). Ensure that the power unit operator and other persons working in the vicinity of the power unit wear appropriate hearing protection when the engine is running. If the diver is not wearing a helmet, hearing protection is recommended. CaviDyne, LLC recommends “Doc’s Proplugs” vented earplugs or equivalent for diver hearing protection.
2. Activate the cleaning cavitation stream by squeezing the trigger to the open or “ON” position (**Figure #15**).
3. The most efficient operating technique is to hold the gun 2-3 inches away from the surface to be cleaned and at a 25-to-45-degree angle to the surface being cleaned (**Figure #18**). Placing the gun closer than 2-3 inches from the surface being cleaned will not allow for efficient cavitation performance and will degrade the cleaning capability of the system.
4. Wear neoprene or rubber gloves to protect the hands and follow all safety regulations that may be applicable to the work being performed.
5. If the diver operating the unit must be replaced or the cleaning operation must be interrupted or terminated, shut down the engine by moving the throttle lever down to adjust engine RPM to “MIN” (**Figure #16**) and turning the key to the “OFF” position (**Figure #13**). Turn off the feed pump (**Figure #12**), and then release the water pressure in the hose(s) by squeezing the gun trigger to the open or “ON” position (**Figure #15**) **while under water**. Revert to step 1 of the operating instructions when the replacement diver is ready to continue cleaning.
6. Ensure that the gun is submerged any time the engine and pressure pump are operating.

## Adjusting the CaviBlaster System for Maximum Performance:

1. If using a calibration pressure gauge situated between the pressure hose and the CaviBlaster<sup>®</sup> gun, the water pressure should be 2,500-PSI with the gun submerged and the gun trigger in the open or “ON” position. The pressure is adjusted by turning the nuts on the end of the pressure-regulating unloader (**Figure #19**).
2. This adjustment increases or decreases the flow of water through the bypass hose when the CaviBlaster<sup>®</sup> gun trigger is in the open or “ON” position. The flow of water through the bypass hose, in turn, determines the flow of water through the pressure hose and the gun. Less flow through the bypass hose means more flow through the gun which translates to higher velocity and pressure. There should always be a trickle of water through the bypass when the gun trigger is in the open or “ON” position. This ensures that the bypass will open without a pressure shock wave damaging the pump when the gun trigger is released to the closed position.
3. If using a pressure gauge located on the CaviBlaster<sup>®</sup> power unit, the water pressure will need to be higher to account for sidewall friction loss in the pressure hose. The pressure at the pump should be 2,500-PSI plus 0.75-PSI per foot of pressure hose. For example, if using the CaviBlaster<sup>®</sup> with 100 feet of pressure hose, the pressure gauge located next to the pump should indicate 2,575-PSI. Pressure adjustments are made in the same manner as described above. There should always be a trickle of water through the bypass when the gun trigger is in the open or “ON” position.
4. If adjusting the CaviBlaster<sup>®</sup> without a pressure gauge, close the pressure-regulating unloader until there is just a trickle of water (less than ¼ gallon per minute) coming out of the bypass with the gun trigger in the open or “ON” position.



**Figure #19 – Adjusting with Pressure Gauge**



**Figure #20 – Pressure Gauge**

## Shutting Down the CaviBlaster® Power Unit:

1. Adjust engine RPM to “MIN” (**Figure #16**).
2. Shut off the engine by turning the key to the “OFF” position (**Figure #13**).
3. Stop the feed pump by moving the feed pump switch to the “OFF” position (**Figure #12**).
4. Squeeze the gun trigger to the open or “ON” position (**Figure #15**) to release the water pressure remaining in the hose(s) **while the gun is submerged**.
5. It is now safe to remove the gun from the water.
6. Flush the system and rinse the power unit with fresh water at the end of the day.

## Maintenance of the CaviBlaster® Unit:

1. Empty and clean the inline strainer every day (**Figure #1**).
2. Check the oil level and consistency in the engine and pressure pump every day. (**Figures #2 and #3**).
3. Flush the system and rinse the power unit with fresh water after each day’s use, for at least five minutes, to make sure all inside residuals are removed.
4. Inspect the gear box oil level and change it after the first month or 20 hours and every six months or 100 hours thereafter.
5. Change the engine oil after the first month or 20 hours and every six months or 100 hours thereafter. Replace the oil filter every 200 hours. Use SAE 10W-30 oil for general all- temperature use.
6. Clean the air cleaner cover, filter elements and base every three months or 50 hours. Replace the paper filter element every twelve months or 300 hours or if damaged or excessively dirty.
7. Change the oil in the pressure pump after the first 50 hours and every 500 hours thereafter. Use single weight lubricating oil (SAE 30 weight non-detergent)
8. Change the spring for the gun trigger every 12 months or less if required.
9. **Proper Storage:** When not in use, store the equipment in a dry, well-ventilated area to minimize exposure to moisture.
10. **Protective Coatings:** For extended periods of storage (e.g., seasonal), we recommend injecting a lubricating oil into the inlet through the handle of the Z-T Gun.

## Summarizing the Operating Instructions:

1. Inspect the system for damage. Clean the inlet strainer. Check oil/fuel levels.
2. Attach all hoses to the unit and connect the feed pump electrical cable.
3. Start the feed pump or alternate water supply and ensure that the system is primed.

**NEVER TURN OFF FEED PUMP WHILE WORKING**

4. Attach the gun to the pressure hose.
5. Make sure that the diver is ready to work and that the gun is submerged in the water.
6. Apply hearing protection, start the engine and adjust the throttle to "MAX."
7. Activate the cleaning cavitation stream by squeezing the gun trigger to open or "ON".
8. Proceed with cleaning. When finished, stop the feed pump, lower throttle and stop the engine.
9. Release pressure from the hose(s) by squeezing the gun trigger to the open or "ON" position while under water.
10. Remove the gun from the water.
11. Flush the system and rinse the outside of the power unit with fresh water.

## Components:



**By-Pass Hose**



**High Pressure Hose**



**Water Inlet Pump-Hose**



**Zero Thrust Gun**



**High Pressure Lance**



**Gasoline Tank**



## Complete System:



## **WARNING:**

While the CaviBlaster® system is very safe, operators should exercise care when using this equipment. With the diver lance underwater, the cavitation “flame” can be safely passed over the operators’ skin at normal operating distances of 2” – 3” from the tip of the nozzle. However, at very close distances (typically less than 1”) both nozzles can cause harm to the operator, particularly in the initial instant that the system is activated. For that reason, operators should exercise caution when operating the gun with the nozzles near the body. The operators should also ensure that the reverse-thrust nozzle guard is secured in the correct position prior to operating the gun. The operators of the CaviBlaster® systems should always wear neoprene or heavy rubber gloves to provide protection to the hands and nails. The gloves will absorb most of the energy produced by bursting cavitation bubbles and prevent the cavitation bubbles from contacting the operators’ hands. The gloves will also protect operators’ hands from the initial shockwave when the gun is activated. Serious harm and injury may result from the misuse of CaviBlaster® system equipment or improperly selected fittings, hoses or attachments. All components of the system should be checked against the manufacturers’ instructions to ensure that they are compatible with the pressures being used and of the correct thread type and pressure rating for the intended service.

Refer to these Operating Instructions and engine/pressure pump manufacturers’ operation manuals for instructions or call CaviDyne, LLC at +1 (941) 413-5431 | [sales@cavidyne.com](mailto:sales@cavidyne.com) with any questions.



**CAUTION: DO NOT USE IT TO CLEAN SENSITIVE SURFACES AS LED LIGHTS, UNDERWATER LIGHTS, ELECTRONIC EQUIPMENT, ETC.**